

# KÜMMEL

HEMDEN UND BLUSEN SEIT 1965



**KÜMMEL**

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HEMDEN UND BLUSEN SEIT 1965

**Dear business partners,**

**We are pleased to be able to present to you in this workbook our current NOS program for shirts and blouses.**

**Whether you are in service, management, or firefighting, you will always find the suitable shirt and blouse with us. We place great value on the durability of our products in both material selection and processing, to not only benefit your budget but also the environment.**

**All shirts and blouses are manufactured within the EU and are certified according to Oeko-Tex® Standard 100. Additionally, we offer the possibility of customization through our in-house embroidery.**

**Naturally, we can also manufacture shirts, blouses, and knitwear according to your individual preferences. More information can be found on pages 50-51.**

**We look forward to many exciting projects with you.**

**Yours,  
Jörg Kümmel**



# WE´VE BEEN LIVING CORPORATE FASHION SINCE 1965

By focusing on shirts and blouses for professional use, we know exactly what matters:

## QUALITY

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Besides clean craftsmanship, the choice of suitable fabrics, sewing thread, and buttons is crucial, as well as what you can't see: the interlinings at the collar, cuffs, and button placket. All our shirts and blouses can be washed at 60°C.

## NO SHIRT WITHOUT BLOUSE

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Each shirt has a matching blouse.

## EVERYONE FINDS THE RIGHT SHIRT AND BLOUSE WITH US

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To cater to all body types, we offer a wide selection of sizes, fits, and sleeve lengths. In our business collection, long-sleeved shirts in various sleeve lengths are available from stock. In the service collection, different sleeve lengths can be ordered. These are then made without additional cost with a maximum delivery time of 8 weeks and are marked in the catalogue as follows: ⑧

## LONG COLLECTION LEAD TIMES

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With us, you can be sure that you can reorder the selected items over a long period. That is why we avoid frequent collection changes or constantly introducing new items. Consistency is one of the most important factors in workwear.

## NO LOGO

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It's not about our logo, but the customer's logo. That's why we consciously refrain from logo embroidery, engraved buttons, or a flag label.

## EMBROIDERY

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As the highest quality form of embellishment for our shirts and blouses, we recommend embroidery. Whether it's a logo or the names of employees, embroidery can be done either in our in-house embroidery department or directly in the manufacturing process.

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# THE BUSINESS-LINE

**The quality of the Kümmel Business Collection becomes apparent in the details:**

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**The double back yoke provides more freedom of movement, better fit and increased stability.**

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**The side seams of our shirts are finished with double flat-felled seams. This not only looks better but also extends durability.**

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**Our seams are stitched with 7 stitches per centimeter. This gives our shirts and blouses even more endurance.**

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**As with every high-quality shirt, the bottom buttonhole is horizontal.**

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**The buttons on our shirts and blouses are fixed with the Ascolite®-Thermo process, preventing button loss.**

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**The rounded shape of our buttons on the backside makes buttoning and unbuttoning especially easy.**



**ASCOLITE®**



# FRANKFURT

## SHIRT

### Classic Poplin Shirt

- Kent collar
- Removable collar stiffeners
- With or without breast pocket
- Double back yoke
- Long-sleeved with various sleeve lengths
- Adjustable cuffs with 2 buttons
- Extra buttonhole for cufflinks
- Double flat-felled seams on the side seams
- Rounded hem
- Bottom buttonhole horizontal
- 4-hole buttons, cross-stitched and fixed with Ascolite®
- Easy to iron

## BLOUSE

### Classic Poplin Blouse

- Kent collar
- Double back yoke
- Long-sleeved with various sleeve lengths
- Adjustable cuffs with 2 buttons
- Darts in the front and back
- Rounded hem
- Classic fit - slightly fitted with side slits
- Slim fit - slim line cut without side slits
- 4-hole buttons, cross-stitched and fixed with Ascolite®
- Easy to iron

Material :	100 % cotton, easy care
Fabric weight :	ca. 114 g/m <sup>2</sup>
Washable :	60° C



### FRANKFURT SHIRT



## CLASSIC FIT

classic fit  
Sizes: 37/38 - 49/50

Long-sleeved	Art. 11003 - 170040
Sleeve length 58 cm	Art. 15003 - 170040
Sleeve length 72 cm	Art. 17003 - 170040
Short-sleeved	Art. 12003 - 170040



### FRANKFURT SHIRT with breast pocket



## CLASSIC FIT

classic fit  
Sizes: 37/38 - 49/50

Long-sleeved	Art. 11103 - 170040
Sleeve length 58 cm	Art. 15103 - 170040
Sleeve length 72 cm	Art. 17103 - 170040
Short-sleeved	Art. 12103 - 170040



### FRANKFURT BLOUSE



## CLASSIC FIT

classic fit  
Sizes: 34 - 52

Long-sleeved	Art. 21002 - 170040
Sleeve length 66 cm	Art. 27002 - 170040
3/4 length sleeves	Art. 23002 - 170040
Short-sleeved	Art. 22002 - 170040



### SLIM FIT

slim fit  
 Sizes: 37/38 - 45/46

Long-sleeved Art. 11002 - 170040  
 Sleeve length 72 cm Art. 17002 - 170040  
 Short-sleeved Art. 12002 - 170040

### BODY FIT

body fit  
 Sizes: 37/38 - 43/44

Long-sleeved Art. 11022 - 170040  
 Sleeve length 72 cm Art. 17022 - 170040

### SLIM FIT

slim fit  
 Sizes: 37/38 - 45/46

Long-sleeved Art. 11102 - 170040  
 Sleeve length 72 cm Art. 17102 - 170040  
 Short-sleeved Art. 12102 - 170040

### SLIM FIT

slim fit  
 Sizes: 32 - 48

Long-sleeved Art. 21022 - 170040  
 Sleeve length 66 cm Art. 27022 - 170040  
 3/4 length sleeves Art. 23022 - 170040  
 Short-sleeved Art. 22022 - 170040

### COLOURS



White  
7001

Light Blue  
1211

Navy  
1001

Black  
9001

# MÜNCHEN

## SHIRT

### Functional Stretch Shirt

- Kent collar
- Removable collar stiffeners
- Double back yoke
- Long-sleeved with various sleeve lengths
- Adjustable cuffs with 2 buttons
- Extra buttonhole for cufflinks
- Double flat-felled seams on the side seams
- Rounded hem
- Bottom buttonhole horizontal
- Untucked fit with shorter back length for the casual look
- 4-hole buttons, cross-stitched and fixed with Ascolite®
- Easy to iron
- **Moisture-regulating high-tech fabric**
- **Optimal freedom of movement thanks to elastane**
- **nearly opaque**

## BLOUSE

### Functional Stretch Blouse

- Kent collar
- Double back yoke
- Long-sleeved with adjustable cuffs with 2 buttons
- Darts in the front and back
- Rounded hem
- Classic fit - slightly fitted with side slits
- Slim fit - slim line cut without side slits
- Untucked fit with shorter back length for the casual look
- 4-hole buttons, cross-stitched and fixed with Ascolite®
- Easy to iron
- **Moisture-regulating high-tech fabric**
- **Optimal freedom of movement thanks to elastane**
- **nearly opaque**

Material:	53 % polyester, 45 % cotton, 2 % elastane, easy care
Fabric weight :	ca. 117 g/m <sup>2</sup>
Washable :	60° C



MÜNCHEN SHIRT



## SLIM FIT

slim fit  
Sizes: 37/38 - 45/46

Long-sleeved  
Sleeve length 72 cm

Art. 11002 - 570010  
Art. 17002 - 570010

## BODY FIT

body fit  
Sizes 37/38 - 43/44

Long-sleeved  
Sleeve length 72 cm

Art. 11022 - 570010  
Art. 17022 - 570010

## UNTUCKED FIT

slim fit  
Sizes: 37/38 - 45/46

Short-sleeved  
Back length -10 cm

Art. 12402 - 570010

body fit  
Sizes: 37/38 - 43/44

Short-sleeved  
Back length -10 cm

Art. 12422 - 570010



**CLASSIC FIT**

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Long-sleeved

Art. 21002 - 570010

**SLIM FIT**

---

Long-sleeved

Art. 21022 - 570010

**UNTUCKED FIT**

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Short-sleeved  
Back length -5 cm

Art. 22402 - 570010

Short-sleeved  
Back length -4 cm

Art. 22422 - 570010

**COLOURS**



**MÜNCHEN BLOUSE**

classic fit  
Sizes: 34 - 52

slim fit  
Sizes: 32 - 48



classic fit  
Sizes: 34 - 52

slim fit  
Sizes: 32 - 48

# BERLIN

## SHIRT

### Classic Oxford Shirt

- Button-down-collar
- Breast pocket
- Double back yoke
- Long-sleeved with various sleeve lengths
- Adjustable cuffs with 2 buttons
- Extra buttonhole for cufflinks
- Rounded hem
- Bottom buttonhole horizontal
- 4-hole buttons, cross-stitched and fixed with Ascolite®
- Easy to iron

## BLOUSE

### Classic Oxford Blouse

- Kent collar
- Double back yoke
- Long-sleeved with adjustable cuffs with 2 buttons
- Darts in the front and back
- Rounded hem
- Classic fit - slightly fitted with side slits
- 4-hole buttons, cross-stitched and fixed with Ascolite®
- Easy to iron

Material:	100 % cotton, easy care
Fabric weight :	ca. 195 g/m <sup>2</sup>
Washable :	60° C



**BERLIN SHIRT**

## SLIM FIT

slim fit  
Sizes: 37/38 - 45/46

Long-sleeved Art. 11102 - 170030  
Sleeve length 72 cm Art. 17102 - 170030



**BERLIN BLOUSE**

## CLASSIC FIT

classic fit  
Sizes: 34 - 52

Long-sleeved Art. 21002 - 170030

## COLOURS



White  
7001

Light Blue  
1211



# POTSDAM

## SHIRT

### Checked Poplin Shirt

- Button-down-collar
- Breast pocket
- Double back yoke
- Long-sleeved with various sleeve lengths
- Adjustable cuffs with 2 buttons
- Extra buttonhole for cufflinks
- Double flat-felled seams on the side seams
- Rounded hem
- Bottom buttonhole horizontal
- 4-hole buttons, cross-stitched and fixed with Ascolite®
- Easy to iron

## BLOUSE

### Checked Poplin Blouse

- Kent collar
- Double back yoke
- Adjustable cuffs with 2 buttons
- Darts in the front and back
- Rounded hem
- Classic fit - slightly fitted with side slits
- Slim fit - slim line cut without side slits
- 4-hole buttons, cross-stitched and fixed with Ascolite®
- Easy to iron

Material :	100 % cotton, easy care
Fabric weight :	ca. 112 g/m <sup>2</sup>
Washable :	60° C

## CLASSIC FIT

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classic fit  
Sizes: 37/38 - 49/50

Long-sleeved Art. 11103 - 170060  
Sleeve length 58 cm Art. 15103 - 170060  
Sleeve length 72 cm Art. 17103 - 170060

## SLIM FIT

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slim fit  
Sizes: 37/38 - 45/46

Long-sleeved Art. 11002 - 170060  
Sleeve length 72 cm Art. 17002 - 170060



POTSDAM SHIRT



**POTSDAM BLOUSE**

classic fit  
 Sizes: 34 - 52

**CLASSIC FIT**

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Long-sleeved

Art. 21002 - 170060

**SLIM FIT**

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slim fit  
 Sizes: 32 - 48

Long-sleeved

Art. 21022 - 170060

**COLOURS**



Blue Checked  
 1521

# THE SERVICE-LINE

**Every shirt and blouse in this line is developed for demanding workdays:**

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**Despite frequent washing cycles, we guarantee durability and shape stability.**

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**All fabrics are easy to care for and durable.**

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**Each shirt and blouse is available in various sleeve lengths.**

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**Our products can be ordered over many years.**

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**Excellent price-performance ratio.**



# GEORGE & KATE

## SHIRT

### Classic Poplin Shirt

- Kent collar
- Breast pocket
- Double back yoke
- Long-sleeved with various sleeve lengths
- Adjustable cuffs with 2 buttons
- 4-hole buttons, cross-stitched
- Easy to iron and durable

## BLOUSE

### Classic Poplin Blouse

- Kent collar
- Double back yoke
- Long-sleeved with various sleeve lengths
- Adjustable cuffs with 2 buttons
- Darts in the front and back
- Rounded hem
- Classic fit - slightly fitted with side slits
- 4-hole buttons, cross-stitched
- Easy to iron and durable

Material :	55 % cotton, 45 % polyester
Fabric weight :	ca. 110 g/m <sup>2</sup>
Washable :	60° C



GEORGE SHIRT

## CLASSIC FIT

classic fit  
Sizes: 37/38 - 49/50

Long-sleeved Art. 11003 - 628801  
Sleeve length 58 cm Art. 15003 - 628801 (8)  
Sleeve length 72 cm Art. 17003 - 628801 (8)  
Short-sleeved Art. 12003 - 628801

## SLIM FIT

slim fit  
Sizes: 35/36 - 45/46

Long-sleeved Art. 11002 - 628801  
Sleeve length 72 cm Art. 17002 - 628801 (8)  
Short-sleeved Art. 12002 - 628801



**CLASSIC FIT**



**KATE BLOUSE**



classic fit  
 Sizes: 34 - 52

Long-sleeved Art. 21002 - 628801  
 Sleeve length 66 cm Art. 27002 - 628801 ⑧  
 3/4 length sleeves Art. 23002 - 628801  
 Short-sleeved Art. 22002 - 628801

**COLOURS**



White 7001    Light Blue 1211    Royal Blue 1111    Navy 1001    Red 2201    Bordeaux 2101    Light Grey 9301    Dark Grey 9401    Black 9001

# PAUL & LINDA

## SHIRT

### Modern Poplin Shirt

- Kent collar
- Removable collar stiffeners
- Long-sleeved with various sleeve lengths
- Adjustable cuffs with 2 buttons
- Rounded hem
- 4-hole buttons, cross-stitched
- Easy to iron and durable

## BLOUSE

### Modern Poplin Blouse

- Kent collar
- Double back yoke
- Long-sleeved with various sleeve lengths
- Adjustable cuffs with 2 buttons
- Darts in the front and back
- Rounded hem
- Slim fit - slim line cut without side slits
- 4-hole buttons, cross-stitched
- Easy to iron and durable

Material :	55 % cotton, 45 % polyester
Fabric weight :	ca. 110 g/m <sup>2</sup>
Washable :	60° C



**PAUL SHIRT**

## SLIM FIT

slim fit  
Sizes: 37/38 - 45/46

Long-sleeved Art. 11002 - 690030  
Sleeve length 72 cm Art. 17002 - 690030 (8)



**LINDA BLOUSE**

## SLIM FIT

slim fit  
Sizes: 32 - 48

Long-sleeved Art. 21022 - 690030  
Sleeve length 66 cm Art. 27022 - 690030 (8)  
3/4 length sleeves Art. 23022 - 690030

## COLOURS



White  
7001

Black  
9001



# INGRID

## BLOUSE

### Classic Shirt Blouse

- Kent collar
- Double back yoke
- Long-sleeved with adjustable cuffs with 2 buttons
- Darts in the front and back
- Straight cut
- 4-hole buttons, cross-stitched
- Easy to iron and durable

Material:	55 % cotton, 45 % polyester
Fabric weight :	ca. 110 g/m <sup>2</sup>
Washable :	60° C

## COMFORT FIT

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### INGRID BLOUSE



comfort fit  
Sizes: 34-52

Long-sleeved  
Short-sleeved

Art. 21003 - 611165  
Art. 22003 - 611165

## COLOURS



White  
7001



Light Blue  
1211



# ISABELLE

## BLOUSE

### Classic Poplin Blouse

- Cup-shaped collar
- Long-sleeved with adjustable cuffs with 2 buttons
- Darts in the front and back
- Rounded hem
- Classic fit - slightly fitted with side slits
- 4-hole buttons, cross-stitched
- Easy to iron and durable

Material :	55 % cotton, 45 % polyester
Fabric weight:	ca. 110 g/m <sup>2</sup>
Washable :	60° C

## CLASSIC FIT

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classic fit  
Sizes: 34-52

Long-sleeved     Art. 21002 - 690050  
Short-sleeved     Art. 22002 - 690050

## COLOURS



White  
7001



# DANIEL & JUDI

## SHIRT

### Modern Poplin Shirt

- Grandad collar
- Double back yoke
- Long-sleeved with adjustable cuffs with 2 buttons
- Rounded hem
- 4-hole buttons, cross-stitched
- Easy to iron and durable

## BLOUSE

### Modern Poplin Blouse

- Grandad collar
- Double back yoke
- Long-sleeved with adjustable cuffs with 2 buttons
- Darts in the front and back
- Rounded hem
- Classic fit - slightly fitted with side slits
- 4-hole buttons, cross-stitched
- Easy to iron and durable

Material:	55 % cotton, 45 % polyester
Fabric weight :	ca. 110 g/m <sup>2</sup>
Washable :	60° C



## SLIM FIT

slim fit	Long-sleeved	Art. 11002 - 690040
Sizes: 37/38 - 45/46	Short-sleeved	Art. 12002 - 690040

## CLASSIC FIT

classic fit	Long-sleeved	Art. 21002 - 690040
Sizes: 34 - 52	Short-sleeved	Art. 22002 - 690040



## COLOURS





# CHRIS & JESSICA

## SHIRT

### Modern Twill Shirt

- Grandad collar
- Denim-look
- Double back yoke
- Breast pocket
- Long-sleeved with various sleeve lengths
- Adjustable cuffs with 2 buttons
- Rounded hem
- 4-hole buttons, cross-stitched
- Easy to iron

## BLOUSE

### Modern Twill Blouse

- Grandad collar
- Denim-look
- Double back yoke
- Breast pocket
- Long-sleeved with adjustable cuffs with 2 buttons
- Darts in the front and back
- Rounded hem
- Classic fit - slightly fitted with side slits
- 4-hole buttons, cross-stitched
- Easy to iron

Material :	100 % cotton, easy care
Fabric weight :	ca. 125 g/m <sup>2</sup>
Washable :	60° C



**CHRIS SHIRT**

## SLIM FIT

slim fit  
Sizes: 37/38 - 45/46

Long-sleeved Art. 11102 - 790020  
Sleeve length 72 cm Art. 17102 - 790020 8



**JESSICA BLOUSE**

## CLASSIC FIT

classic fit  
Sizes: 34 - 52

Long-sleeved Art. 21102 - 790020

## COLOURS



Indigo Denim  
1310



# LUIS & LOTTE

## SHIRT

### Traditional Checked Shirt

- Kent collar
- Breast pocket
- Double back yoke
- Long-sleeved with adjustable cuffs with 2 buttons
- 4-hole buttons, cross-stitched
- Easy to iron and durable

## BLOUSE

### Traditional Checked Blouse

- Kent collar
- Long-sleeved with adjustable cuffs with 2 buttons
- Darts in the front and back
- Rounded hem
- Classic fit - slightly fitted with side slits
- Slim fit - slim line cut without side slits
- 4-hole buttons, cross-stitched
- Easy to iron and durable

Material:	60 % cotton, 40 % polyester
Fabric weight :	ca. 100 g/m <sup>2</sup>
Washable :	60° C

## CLASSIC FIT

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classic fit	Long-sleeved	Art. 11103 - 890010
Sizes: 37/38 - 49/50		

## SLIM FIT

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slim fit	Long-sleeved	Art. 11102 - 890010
Sizes: 37/38 - 45/46		



LUIS SHIRT



**LOTTE BLOUSE**

classic fit  
 Sizes: 34 - 52

**CLASSIC FIT**

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Long-sleeved      Art. 21002 - 890010

**SLIM FIT**

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slim fit  
 Sizes: 32 - 48

Long-sleeved      Art. 21022 - 890010

**COLOURS**



Red Checked      Blue Checked      Black Checked  
 2521                      1561                      9511

# STANLEY & NICOLE

## SHIRT

### Classic Fil-à Fil Shirt

- Kent collar
- Breast pocket
- Double back yoke
- Long-sleeved with adjustable cuffs with 2 buttons
- 4-hole buttons, cross-stitched
- Easy to iron and durable

## BLOUSE

### Classic Fil-à Fil Blouse

- Kent collar
- Double back yoke
- Long-sleeved with adjustable cuffs with 2 buttons
- Darts in the front and back
- Rounded hem
- Classic fit - slightly fitted with side slits
- 4-hole buttons, cross-stitched
- Easy to iron and durable

Material:	60 % cotton, 40 % polyester
Fabric weight :	ca. 100 g/m <sup>2</sup>
Washable :	60° C



**STANLEY SHIRT**



## CLASSIC FIT

classic fit	Long-sleeved	Art. 11003 - 616601
Sizes: 37/38 - 49/50	Short-sleeved	Art. 12003 - 616601

## CLASSIC FIT

classic fit	Long-sleeved	Art. 21002 - 616601
Sizes: 34 - 52	Short-sleeved	Art. 22002 - 616601



**NICOLE BLOUSE**



## COLOURS



Light Blue  
1211



Mid Blue  
1161



Anthracite  
9101



# SERGIO & SOPHIA

## SHIRT

### Striped Poplin Shirt

- Kent collar
- Breast pocket
- Double back yoke
- Long-sleeved with adjustable cuffs with 2 buttons
- 4-hole buttons, cross-stitched
- Easy to iron

## BLOUSE

### Striped Poplin Blouse

- Kent collar
- Double back yoke
- Long-sleeved with adjustable cuffs with 2 buttons
- Darts in the front and back
- Rounded hem
- Classic fit - slightly fitted with side slits
- 4-hole buttons, cross-stitched
- Easy to iron

Material :	80 % cotton, 20 % polyester, easy care
Fabric weight:	ca. 115 g/m <sup>2</sup>
Washable :	60° C

## CLASSIC FIT

classic fit	Long-sleeved	Art. 11003 - 818203
Sizes: 37/38 - 49/50	Short-sleeved	Art. 12003 - 818203

## CLASSIC FIT

classic fit	Long-sleeved	Art. 21002 - 818203
Sizes: 34 - 52	Short-sleeved	Art. 22002 - 818203



SERGIO SHIRT



SOPHIA BLOUSE

## COLOURS



Blue-White  
1631



# RIDLEY & SIGOURNEY

## SHIRT

### Classic Oxford Shirt

- Button-down-collar
- Breast pocket
- Double back yoke
- Long-sleeved with adjustable cuffs with 2 buttons
- 4-hole buttons, cross-stitched
- Easy to iron

## BLOUSE

### Classic Oxford Blouse

- Kent collar
- Double back yoke
- Long-sleeved with adjustable cuffs with 2 buttons
- Darts in the front and back
- Rounded hem
- Classic fit - slightly fitted with side slits
- 4-hole buttons, cross-stitched
- Easy to iron

Material :	70 % cotton, 30 % polyester, easy care
Fabric weight :	ca. 130 g/m <sup>2</sup>
Washable :	60° C



**RIDLEY SHIRT**

## CLASSIC FIT

classic fit	Long-sleeved	Art. 11005 - 721705
Sizes: 37/38 - 49/50	Short-sleeved	Art. 12005 - 721705



**SIGOURNEY BLOUSE**

## CLASSIC FIT

classic fit	Long-sleeved	Art. 21002 - 721705
Sizes: 34 - 52	Short-sleeved	Art. 22002 - 721705

## COLOURS



White  
7001

Light Blue  
1211

Light Grey  
9301



# OUR PILOT AND SERVICE SHIRTS

**In the field of pilot and service shirts, you can expect a particularly wide variety of shirts and blouses with the following features:**

---

**Every shirt and blouse is available in multiple fits.**

---

**A diverse range of sizes, with shirts available from 35/36 - 53/54 and blouses from 30-54.**

---

**The shoulder epaulettes are removable.**

---

**Both long-sleeved and short-sleeved models are available for shirts and blouses.**

---

**They come with two breast pockets with flaps, one of which is equipped with a pen holder.**

---

**The fabrics are easy to iron and durable.**



# HOWARD & DIANE

## SHIRT

### Pilot Poplin Shirt

- Kent collar
- With removable epaulettes and tunnel
- 2 breast pockets, left with pen holder
- Double back yoke
- Long-sleeved with various sleeve lengths
- Adjustable cuffs with 2 buttons
- 4-hole buttons, cross-stitched
- Easy to iron and durable

## BLOUSE

### Pilot Poplin Blouse

- Kent collar
- With removable epaulettes and tunnel
- 2 breast pockets, left with pen holder
- Double back yoke
- Classic fit - slightly fitted with side slits
- Long-sleeved with adjustable cuffs with 2 buttons
- Darts in the front and back
- Rounded hem
- 4-hole buttons, cross-stitched
- Easy to iron and durable

Material:	55 % cotton, 45 % polyester
Fabric weight :	ca. 110 g/m <sup>2</sup>
Washable :	60° C



HOWARD SHIRT

## CLASSIC FIT

classic fit Sizes: 37/38 - 53/54	Long-sleeved	Art. 11008 - 611165
	Sleeve length 72 cm	Art. 17008 - 611165
	Short-sleeved	Art. 12008 - 611165

## SLIM FIT

slim fit Sizes: 35/36 - 45/46	Long-sleeved	Art. 11028 - 611165
	Sleeve length 72 cm	Art. 17028 - 611165
	Short-sleeved	Art. 12028 - 611165

## BODY FIT

body fit Sizes: 35/36 - 43/44	Long-sleeved	Art. 11228 - 611165
	Sleeve length 72 cm	Art. 17228 - 611165
	Short-sleeved	Art. 12228 - 611165



### CLASSIC FIT



### DIANE BLOUSE



classic fit  
Sizes: 30 - 54

Long-sleeved     Art. 21028 - 611165  
Short-sleeved     Art. 22028 - 611165

### COLOURS



White  
7001



Light Blue  
1211



Navy  
1001

# RON & JENNIFER

## SHIRT

### Pilot Poplin Shirt

- Kent collar
- With removable epaulettes and tunnel
- 2 breast pockets, left with pen holder
- Double back yoke
- Long-sleeved with various sleeve lengths
- Adjustable cuffs with 2 buttons
- 4-hole buttons, cross-stitched
- Easy to iron and durable

## BLOUSE

### Pilot Poplin Blouse

- Kent collar
- With removable epaulettes and tunnel
- 2 breast pockets, left with pen holder
- Double back yoke
- Classic fit - slightly fitted with side slits
- Long-sleeved with adjustable cuffs with 2 buttons
- Darts in the front and back
- Rounded hem
- 4-hole buttons, cross-stitched
- Easy to iron and durable

Material :	55 % cotton, 45 % polyester
Fabric weight :	ca. 110 g/m <sup>2</sup>
Washable :	60° C



RON SHIRT



## CLASSIC FIT

classic fit	Long-sleeved	Art. 11008 - 610010
Sizes: 37/38 - 49/50	Sleeve length 72 cm	Art. 17008 - 610010
	Short-sleeved	Art. 12008 - 610010

## SLIM FIT

slim fit	Long-sleeved	Art. 11028 - 610010
Sizes: 35/36 - 45/46	Sleeve length 72 cm	Art. 17028 - 610010
	Short-sleeved	Art. 12028 - 610010



**CLASSIC FIT**

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**JENNIFER BLOUSE**



classic fit  
Sizes: 34 - 52

Long-sleeved    Art. 21028 - 610010  
Short-sleeved    Art. 22028 - 610010

**COLOURS**



Navy  
1001

# DAVID & MIA

## SHIRT

### Service Poplin Shirt

- Kent collar
- 2 breast pockets, left with pen holder
- Double back yoke
- Long-sleeved with various sleeve lengths
- Adjustable cuffs with 2 buttons
- 4-hole buttons, cross-stitched
- Easy to iron and durable

## BLOUSE

### Service Poplin Blouse

- Kent collar
- 2 breast pockets, left with pen holder
- Double back yoke
- Classic fit - slightly fitted with side slits
- Long-sleeved with adjustable cuffs with 2 buttons
- Darts in the front and back
- Rounded hem
- 4-hole buttons, cross-stitched
- Easy to iron and durable

Material :	55 % cotton, 45 % polyester
Fabric weight :	ca. 110 g/m <sup>2</sup>
Washable :	60° C



DAVID SHIRT



## CLASSIC FIT

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classic fit  
Sizes: 37/38 - 49/50

Long-sleeved	Art. 11009 - 611165
Sleeve length 72 cm	Art. 17009 - 611165
Short-sleeved	Art. 12009 - 611165

## SLIM FIT

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slim fit  
Sizes: 35/36 - 45/46

Long-sleeved	Art. 11029 - 611165
Sleeve length 72 cm	Art. 17029 - 611165
Short-sleeved	Art. 12029 - 611165



**CLASSIC FIT**



**MIA BLOUSE**



classic fit  
 Sizes: 34 - 52

Long-sleeved     Art. 21029 - 611165  
 Short-sleeved     Art. 22029 - 611165

**COLOURS**



**White**  
 7001

**Light Blue**  
 1211

**Navy**  
 1001

# FRANK & LISA

## SHIRT

### Pilot Poplin Shirt

- Kent collar
- With removable epaulettes and tunnel
- 2 breast pockets, left with pen holder
- Double back yoke
- Long-sleeved with various sleeve lengths
- Adjustable cuffs with 2 buttons
- 4-hole buttons, cross-stitched
- Easy to iron

## BLOUSE

### Pilot Poplin Blouse

- Kent collar
- With removable epaulettes and tunnel
- 2 breast pockets, left with pen holder
- Double back yoke
- Classic fit - slightly fitted with side slits
- Long-sleeved with adjustable cuffs with 2 buttons
- Rounded hem
- 4-hole buttons, cross-stitched
- Easy to iron

Material :	100 % cotton, easy care
Fabric weight :	ca. 114 g/m <sup>2</sup>
Washable:	60° C

## CLASSIC FIT

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classic fit	Long-sleeved	Art. 11008 - 190020
Sizes: 37/38 - 49/50	Sleeve length 72 cm	Art. 17008 - 190020
	Short-sleeved	Art. 12008 - 190020

## SLIM FIT

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slim fit	Long-sleeved	Art. 11028 - 190020
Sizes: 35/36 - 45/46	Sleeve length 72 cm	Art. 17028 - 190020
	Short-sleeved	Art. 12028 - 190020



FRANK SHIRT



**CLASSIC FIT**

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**LISA BLOUSE**



classic fit  
 Sizes 34 - 52

Long-sleeved    Art. 21028 - 190020  
 Short-sleeved    Art. 22028 - 190020

**COLOURS**



White  
 7001

Light Blue  
 1211

# MEASUREMENT CHARTS

## SHIRT

All sizes (cm) are provided for guidance only.  
Slight deviations may occur.

### CLASSIC FIT

Size	37/38	39/40	41/42	43/44	45/46	47/48	49/50
Chest size	56	59	61	65	71	76	79
Waist size	51	56	59	65	71	76	79
Bottom width	53	56	59	65	71	76	79
Back length	81	83	83	85	85	90	90

### SLIM FIT

Size	37/38	39/40	41/42	43/44	45/46
Chest size	56	59	61	65	69
Waist size	50	53	56	61	65
Bottom width	53	56	59	63	67
Back length	81	83	83	85	85

## BLOUSE

### CLASSIC FIT

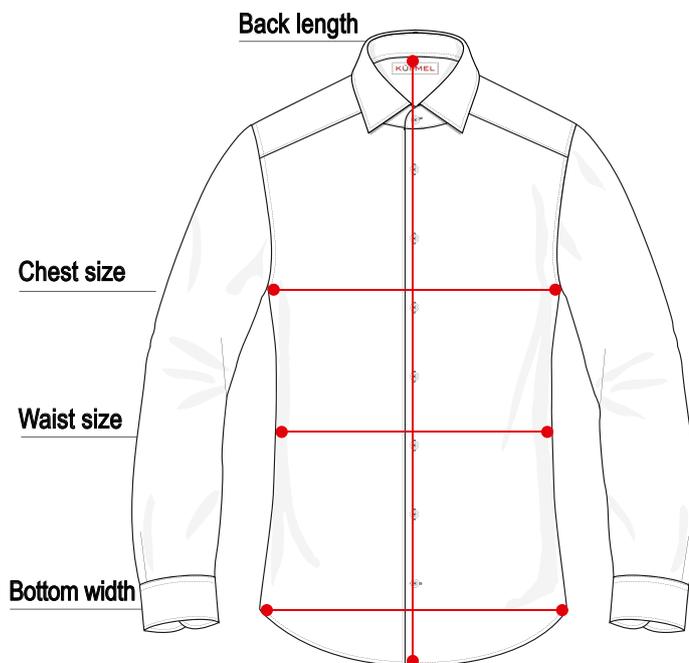
Size	34	36	38	40	42	44	46	48	50	52
Chest size	48	50	52	54	57	60	62,5	66,5	70,5	74
Waist size	40,5	42,5	44,5	46,5	49,5	52,5	55,5	59,5	63,5	67,5
Bottom width	50,5	52,5	54,5	56,5	59,5	62,5	65,5	69,5	73,5	77,5
Back length	70	70	70	70	70	75	75	75	75	75

### SLIM FIT

Size	32	34	36	38	40	42	44	46	48
Chest size	45	47	48,5	50,5	52,5	54,5	56,5	59,5	62,5
Waist size	38	39,5	41	43	45	47	49	52	55
Bottom width	49	50,5	52	54	56	58	60	63	66
Back length	68	68	68	69	69	70	70	71	71

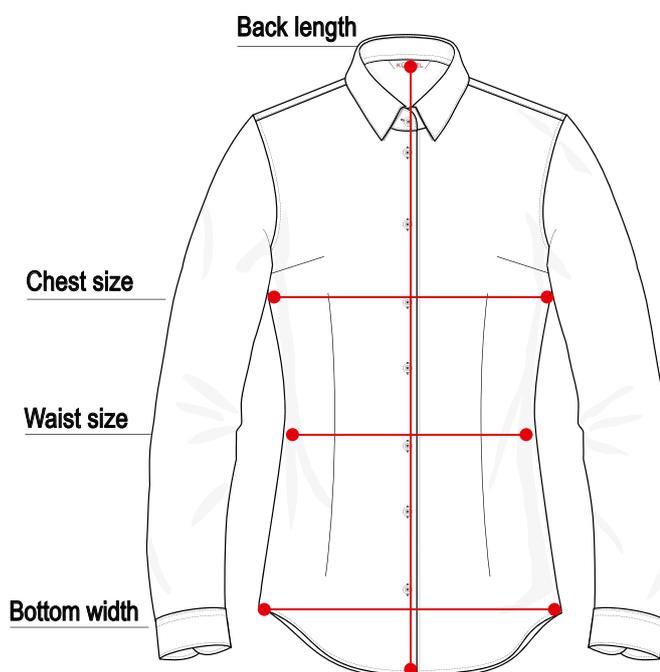
## BODY FIT

Size	37/38	39/40	41/42	43/44
Chest size	54	56	58	61
Waist size	49	51	53	56
Bottom width	53	55	57	60
Back length	81	83	83	85



## COMFORT FIT

Size	34	36	38	40	42	44	46	48	50	52
Chest size	52	54	56	58	60	62	64	67	70	73
Waist size	49	51	53	55	57	59	61	64	67	70
Bottom width	53	55	57	59	62	65	67	69	72	76
Back length	70	70	72	72	72	72	75	75	75	75



# SPECIAL PRODUCTIONS

For a more personalized touch.

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From custom labels to individualized details, and even fabrics dyed to Pantone® specifications, we manufacture textiles that align with your corporate identity. We're happy to assist you with design, the right fabric choice, and specifications.

## SHIRTS AND BLOUSES

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All fabrics from our NOS (Never Out of Stock) program are in stock and available for special orders.

If what you're looking for isn't here, you often can find the right color in our extensive stock program from our fabric supplier.

If both standard options aren't sufficient, there's the option to dye the fabric according to Pantone® color specifications.

Production takes place within the European Union.

## KNITWEAR

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In addition to shirts and blouses, we have been manufacturing knitwear in Turkey for over 20 years. Production is tailored to your preferences and color requirements. Our production range includes the following products:

- Polos
- Sweatshirts
- Sweatjackets
- T-shirts
- Performance shirts
- Fleece jackets



## EMBROIDERY

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With 12 single-head embroidery machines, we have the capacity to create individual embroideries on shirts and blouses - whether it's a company logo or employee names. For large orders or special productions, it is recommended to integrate embroidery directly into the textile production process.

## PRINTING

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Equipped with membrane tables, our high-performance heat transfer press allows us to efficiently and promptly print both small and large quantities of textiles. Our commitment to quality is reflected in the transfer foils we source exclusively from selected manufacturers.

Every item we embellish remains OEKO-TEX® Standard 100 certified even after embroidery or printing.



# WE TAKE RESPONSIBILITY

## ALL KÜMMEL SHIRTS AND BLOUSES ARE CERTIFIED ACCORDING TO THE ÖKO-TEX STANDARD 100

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You can rest assured that all components of our items, including threads, buttons, and other ingredients, have been tested for harmful substances and are therefore safe for your health.

The criteria catalog is updated at least once a year and expanded to incorporate new scientific insights or legal requirements.

This ensures that we comply with the current legal framework regarding harmful substances. In many cases, the set limits for the OEKO-TEX® Standard 100 exceed national and international requirements.



## MADE IN THE EU

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All our shirts and blouses are manufactured in the European Union.

Our partner companies in the EU have years of experience and expertise in the production of shirts and blouses. They work closely with our team to ensure that each garment is made to our specifications.

Compliance with EU regulations and standards concerning working conditions, environmental protection, and sustainability is of utmost importance to us.

By having our shirts and blouses made in the EU, we can ensure that adequate working conditions are guaranteed and that the environmental impact of production is minimized.



## PACKAGING

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We consciously avoid unnecessary packaging. Therefore, the packaging for our shirts and blouses consists only of cardboard and a transparent polyethylene bag made from recycled materials.

The packaging can be 100% recycled.

## ENVIRONMENT AND SOCIAL STANDARDS

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For many years, we have maintained a close relationship with our suppliers that goes beyond mere business transactions.

In our longstanding collaboration, we have not only built trust but also developed a partnership based on shared values and principles.

At every step of our supply chain, we place the highest value on adhering to our defined social standards. These standards are not just words on paper; they are a commitment that we take seriously.

Our ethical principles are reflected in all our actions and corporate decisions.

Our orientation is based on the 10 principles of the UN Global Compact. These principles serve as our guide to embed social responsibility and sustainability throughout our operations. We are not just advocates of these principles; we have integrated them into the core of our business philosophy.



In addition to this, we have committed to the Code of Conduct of the Confederation of the German Textile and Fashion Industry Association. Adherence to these standards is non-negotiable for us and forms the framework upon which our business activity is built.

# THE TEN PRINCIPLES OF THE UN GLOBAL COMPACT

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**United Nations**  
Global Compact

## HUMAN RIGHTS

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- **Businesses should support and respect the protection of internationally proclaimed human rights; and**
- **make sure that they are not complicit in human rights abuses.**

## LABOUR

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- **Businesses should uphold the freedom of association and the effective recognition of the right to collective bargaining;**
- **the elimination of all forms of forced and compulsory labour;**
- **the effective abolition of child labour; and**
- **the elimination of discrimination in respect of employment and occupation**

## ENVIRONMENT

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- **Businesses should support a precautionary approach to environmental challenges**
- **undertake initiatives to promote greater environmental responsibility; and**
- **encourage the development and diffusion of environmentally friendly technologies.**

## ANTI-CORRUPTION

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- **Businesses should work against corruption in all its forms, including extortion and bribery**

**KÜMMEL**

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HEMDEN UND BLUSEN SEIT 1965

# KÜMMEL

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HEMDEN UND BLUSEN SEIT 1965

## **Kümmel & Co. GmbH**

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